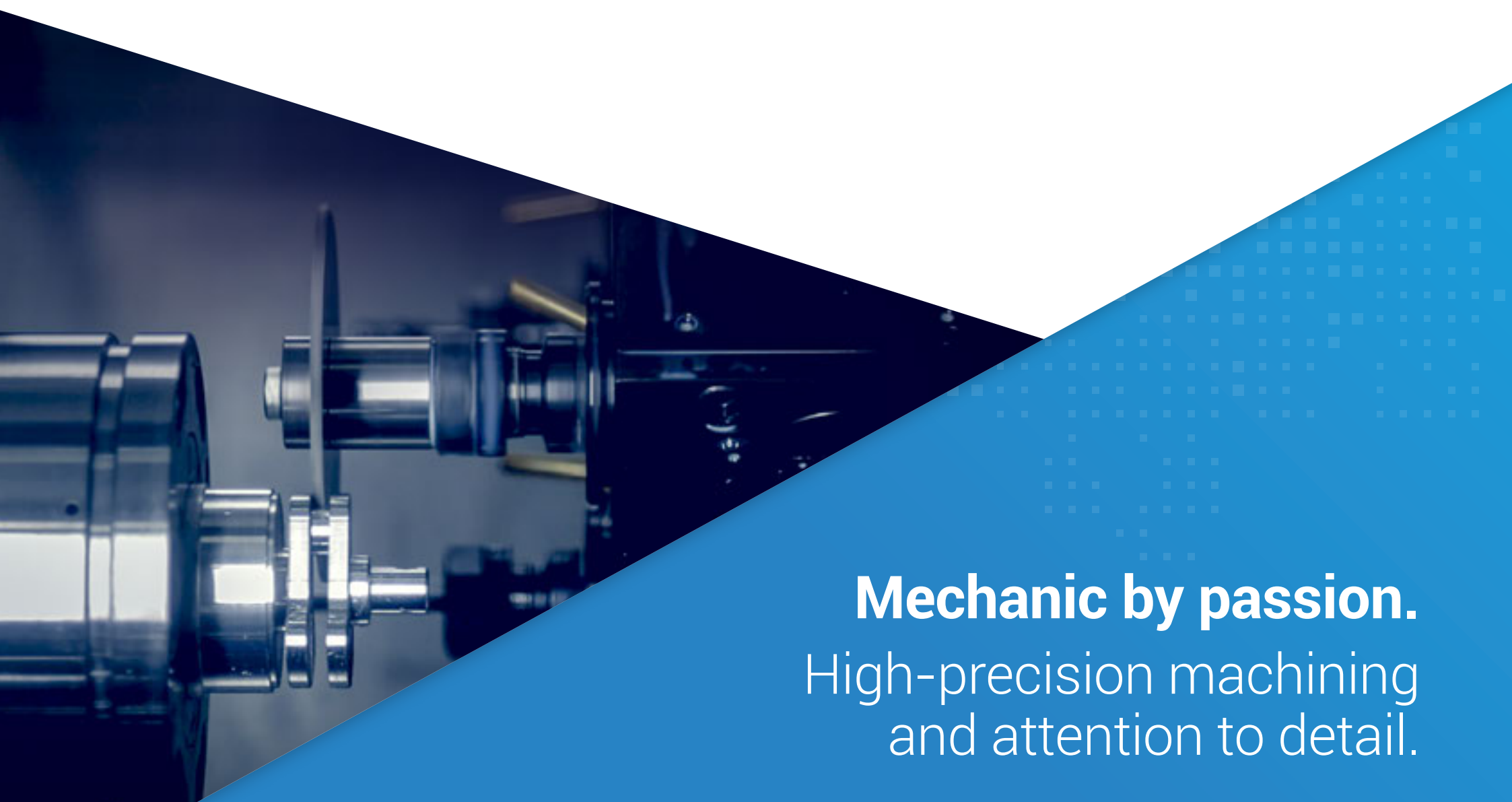


ENGLISH



**Mechanic by passion.**  
High-precision machining  
and attention to detail.



150 KWP PHOTOVOLTAIC



MILLING AREA



TURNING AREA



VERTICAL WAREHOUSE



OFFICES



RAW MATERIAL WAREHOUSE

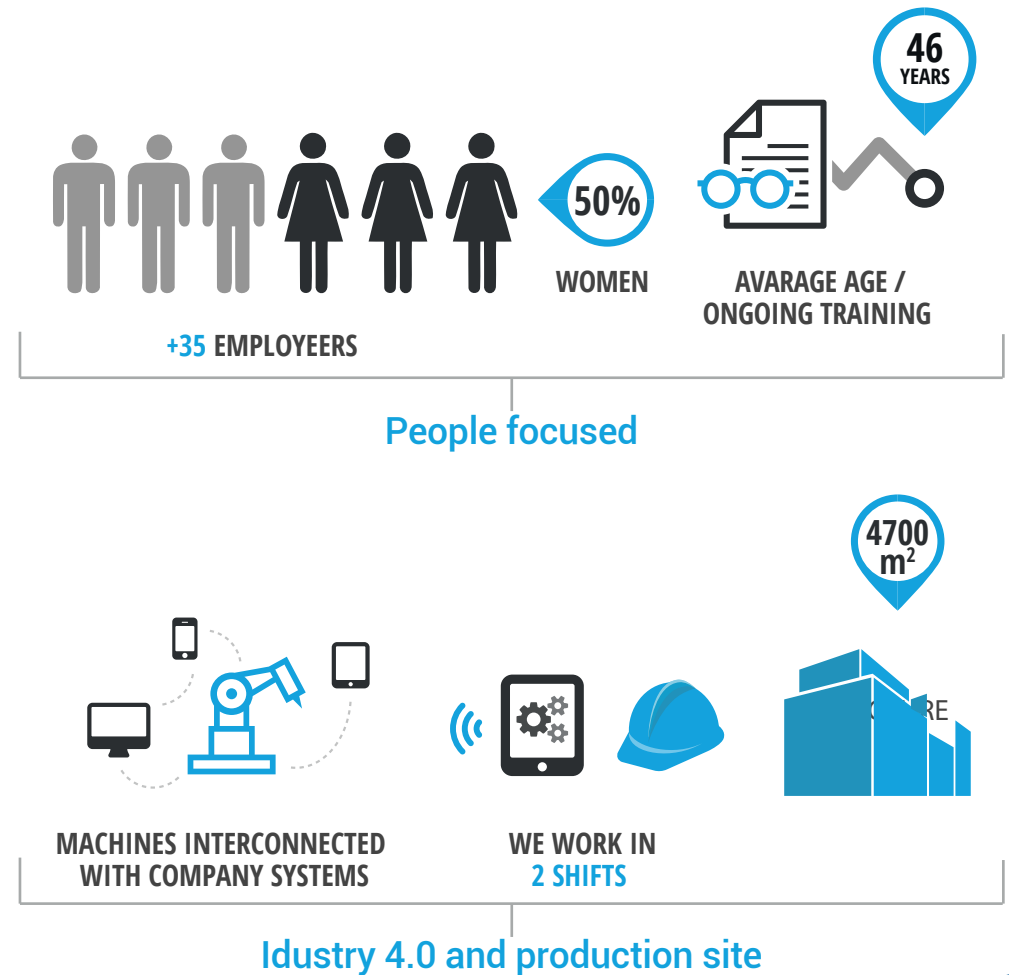
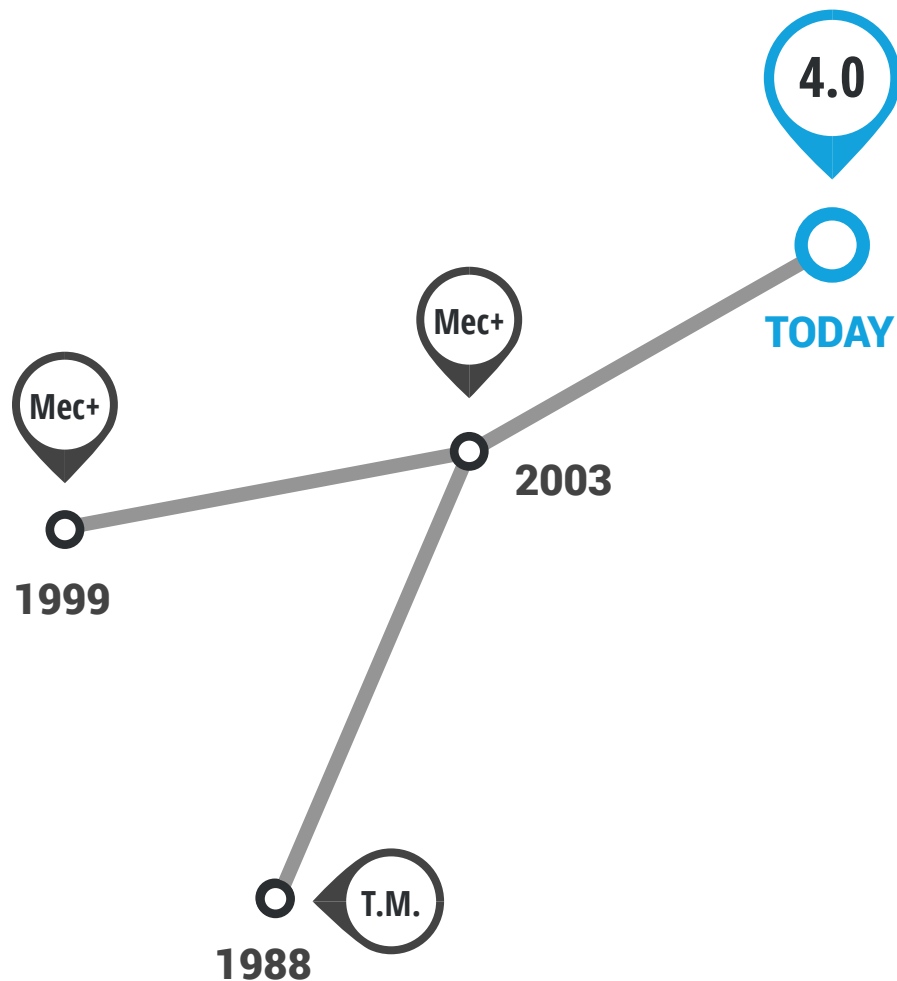


METROLOGY ROOM

## Why MEC+?

We are precise, innovative and know how to make your ideas a reality within a certain timeframe, optimising all processes in precision mechanics, as part of an Industry 4.0 approach. To this end, we make ongoing investments in employee training and the development of technology and management software aimed at automating and digitising our work.

## Our values



## Sectors

Our machining ranges from small- and medium-sized products to pieces with complex structures for a **wide variety of sectors and applications**.



General  
mechanics



Diagnostic and  
pharmaceutical  
instruments



Packaging



Furniture



Textile machinery



Naval

## Services

**Innovation, flexibility and quality** are the distinguishing features that have enabled us to set the benchmark on the international market in the field of **precision contract mechanics**. We offer a comprehensive service: turning, milling, prototype construction, mechanical assemblies and laser marking.

## Processes

To meet the demands of an ever-changing market, our staff are able to produce samples, even complex ones, rapidly using **CAD/CAM** and **3D software**. We can design your individual prototype **alongside you**, aiming to work with you all the way to **product industrialisation**.





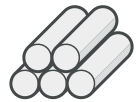
## Raw material warehouse

Order and digitisation are key at our raw materials warehouse. We use **optimised storage** (with certification of origin) and **digitised booking** and picking **management**, with **100% traceability on the finished product**. The materials we machine are: stainless steel, aluminium, plastics, titanium, brass, bronze.



# Turning

We use 8 high-tech lathes for **high-quality** mechanical turning operations.



Bar turning from Ø 5 to Ø 80



From casting up to Ø 150



From blank up to Ø 200

Turning with integrated milling from bar, sliding headstock and take-up, Ø 4 to Ø 200



X2 CrNi 18-9  
(304 L)



AlMgSi1  
(EN AW-6082)

X5 CrNiMo 17-12-2  
(316 L)



X6 CrNi 5 18-9  
(304 L)



X5 CrNiMo 17-12-2  
(316 L)



CuZn 40  
(CW 509 L)

POM



AlZn 5, 5 MgCu  
(EN AW-7075)



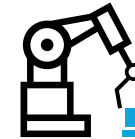
Single bar turret



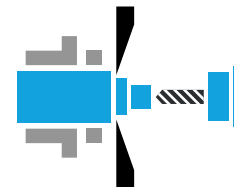
Take-up



Dual bar turret



Manual or robotised  
loading



Sliding  
headstock



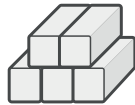
# Milling

We use 5 cutting-edge milling centres, offering **complex milling operations**.

Milling centres:

**Vertical** from 1 to 500 pieces

**Horizontal** from 500 to 5.000 pcs



Milling of components  
from 5x5 to 750x1300 mm

We produce mechanical components that require a **high degree of care**.



PEEK



AlMgSi 1  
(EN AW-6082)



18 NiCrMo 5



PTFE



CuZn 39 Pb 3  
(CW 614 N)



AlMgSi1  
(EN AW-6082)



AlMg4,5Mn  
(EN AW-5083)



AlZnMgCu 1,5  
(EN AW-7075)



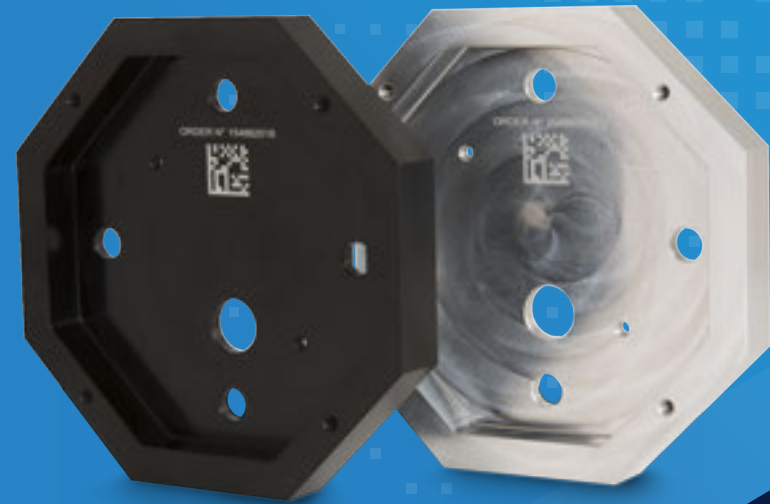
**HORIZONTAL**  
4-axis multi pallet



**VERTICAL**  
3/4-axis multi pallet

# Marking, assembly and customisation

We are the ideal partner for **assemblies, even complex ones, of all types, from the prototype stage to series production**. After careful feasibility analyses, the assemblies we supply are manufactured according to specific customer requirements. We also offer a **laser marking** service often used for customising assemblies, engraving logos, coded characters, serial numbers or specific requirements.

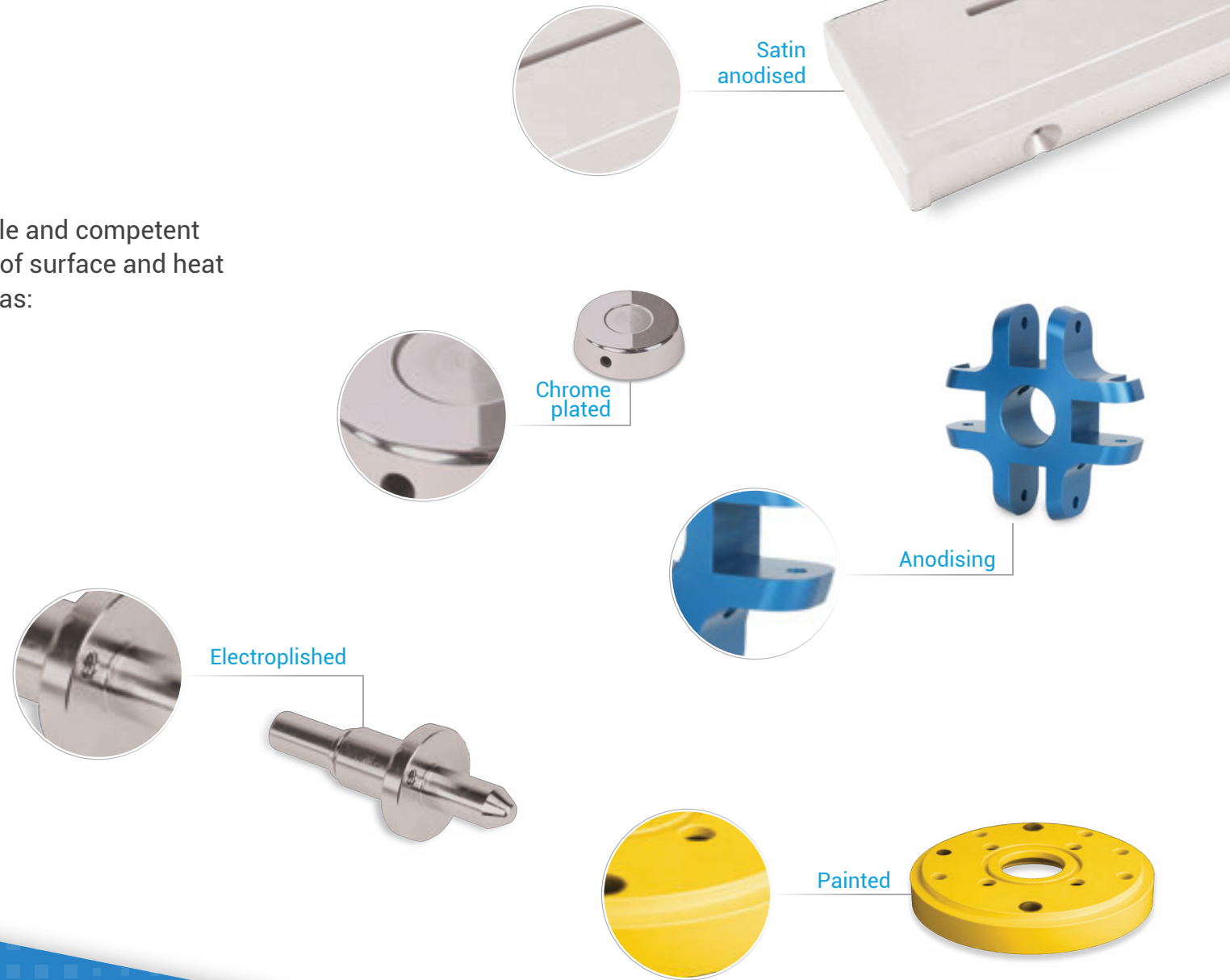




## Outsourcing processes

Thanks to our collaborations with reliable and competent partners, we can offer you a wide range of surface and heat treatments and further machining such as:

- Nickel-plated aluminium
- Anodising
- Burnishing
- Chrome plating
- Tothing
- Electropolishing
- Surface finishes and grinding
- Phosphating
- Hardening and case hardening
- Induction hardening
- Galvanising and other processes



## Quality management

Valuing people through ongoing training is our way of doing business. We train our operators to be able to carry out **thorough checks during the production process on-board the machine**. However, some measurements and analyses must be carried out in the **metrology room**, using extremely precise, certified measuring instruments to guarantee an excellent finished product.

We provide **certified quality reports** on customer request.



Management  
System  
ISO 9001:2015

[www.tuv.com](http://www.tuv.com)  
ID 9000018196

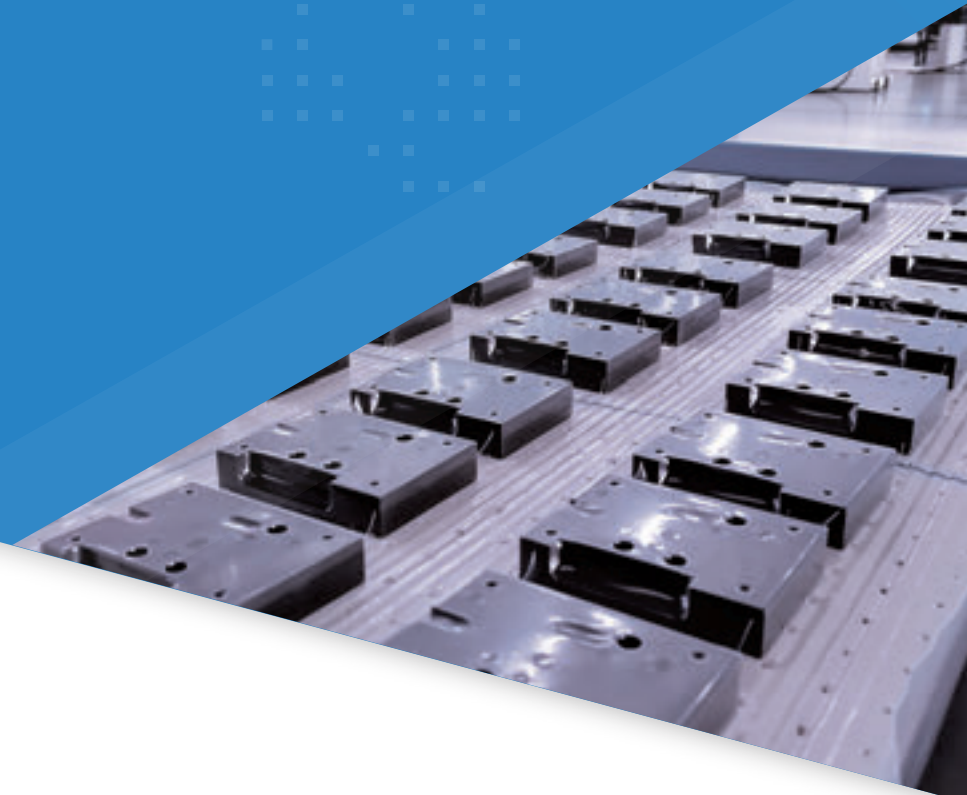


## Packaging and shipping

Our packaging reflects the attention to detail we apply to every stage of our work.

We take care of the packaging of all products and **digitise the history** of all processed orders.

We customise the packaging and shipment of mechanical components to customer specifications.



# MEC+

**MEC+ Srl**

Via Crosera, 48

33082 Azzano Decimo ITALIA

Tel. (+39) 0434 241097

[www.mecpiu.it](http://www.mecpiu.it)

e-mail: [info@mecpiu.it](mailto:info@mecpiu.it)



MADE IN  
**ITALY**